

भारत डायनामिक्स लिमिटेड BHARAT DYNAMICS LIMITED
गञ्ची बाऊली, हैदराबाद GACHIBOWLI, HYDERABAD

SYLLABUS FOR THE POST OF MANAGEMENT TRAINEE (CHEMICAL)

100 Questions from Subject/Discipline

CHEMICAL ENGINEERING

I. PROCESS CALCULATIONS AND THERMODYNAMICS:

Steady and unsteady state mass and energy balances including multiphase, multi-component, reacting and non-reacting systems. Use of tie components; recycle, bypass and purge calculations; Gibb's phase rule and degree of freedom analysis. First and Second laws of thermodynamics. Applications of first law to close and open systems. Second law and Entropy. Thermodynamic properties of pure substances: Equation of State and residual properties, properties of mixtures: partial molar properties, fugacity, excess properties and activity coefficients; phase equilibria: predicting VLE of systems; chemical reaction equilibrium.

II. FLUID MECHANICS AND MECHANICAL OPERATIONS

Fluid statics, surface tension, Newtonian and non-Newtonian fluids, transport properties, shell balances including differential form of Bernoulli equation and energy balance, equation of continuity, equation of motion, equation of mechanical energy, Macroscopic friction factors, dimensional analysis and similitude, flow through pipeline systems, velocity profiles, flow meters, pumps and compressors, elementary boundary layer theory, flow past immersed bodies including packed and fluidized beds, Turbulent flow: fluctuating velocity, universal velocity profile and pressure drop. Particle size and shape, particle size distribution, size reduction and classification of solid particles; free and hindered settling; centrifuge and cyclones; thickening and classification, filtration, agitation and mixing; conveying of solids.

III. HEAT TRANSFER

Equation of energy, steady and unsteady heat conduction, convection and radiation, thermal boundary layer and heat transfer coefficients, boiling, condensation and evaporation; types of heat exchangers and evaporators and their process calculations; design of double pipe, shell and tube heat exchangers, and single and multiple effect evaporators.

IV. MASS TRANSFER

Fick's laws, molecular diffusion in fluids, mass transfer coefficients, film, penetration and surface renewal theories; momentum, heat and mass transfer analogies; stage-wise and continuous contacting and stage efficiencies; HTU & NTU concepts; design and operation of equipment for distillation, absorption, leaching, liquid-liquid extraction, drying, humidification,

dehumidification and adsorption, membrane separations(micro-filtration, ultra-filtration, nano-filtration and reverse osmosis).

V. CHEMICAL REACTION ENGINEERING

Theories of reaction rates; kinetics of homogeneous reactions, interpretation of kinetic data, single and multiple reactions in ideal reactors, kinetics of enzyme reactions (Michaelis-Menten and Monod models), non-ideal reactors; residence time distribution, single parameter model; non-isothermal reactors; kinetics of heterogeneous catalytic reactions; diffusion effects in catalysis; rate and performance equations for catalyst deactivation

VI. INSTRUMENTATION AND PROCESS CONTROL

Measurement of process variables; sensors and transducers; P&ID equipment symbols; process modeling and linearization, transfer functions and dynamic responses of various systems, systems with inverse response, process reaction curve, controller modes (P, PI, and PID); control valves; transducer dynamics; analysis of closed loop systems including stability, frequency response, controller tuning, cascade and feed forward control. Section 8: Plant Design and Economics Principles of process economics and cost estimation including depreciation and total annualized cost, cost indices, rate of return, payback period, discounted cash flow, optimization in process design and sizing of chemical engineering equipments such as heat exchangers and multistage contactors.

CHEMISTRY

I. PHYSICAL CHEMISTRY

- **SPECTROSCOPY:** Atomic spectroscopy; Russell-Saunders coupling; Term symbols and spectral details; origin of selection rules. Rotational, vibrational, electronic and Raman spectroscopy of diatomic and polyatomic molecules. Line broadening. Einstein's coefficients. Relationship of transition moment integral with molar extinction coefficient and oscillator strength. Basic principles of nuclear magnetic resonance: gyromagnetic ratio; chemical shift, nuclear coupling.

II. INORGANIC CHEMISTRY

- **MAIN GROUP ELEMENTS:** Hydrides, halides, oxides, oxoacids, nitrides, sulfides – shapes and reactivity. Structure and bonding of boranes, carboranes, silicones, silicates, boron nitride, borazines and phosphazenes. Allotropes of carbon, phosphorous and sulphur. Industrial synthesis of compounds of main group elements. Chemistry of noble gases, pseudohalogens, and interhalogen compounds. Acid-base concepts and principles (Lewis, Brønsted, HSAB and acidbase catalysis).
- **TRANSITION ELEMENTS:** Coordination chemistry – structure and isomerism, theories of bonding (VBT, CFT, and MOT). Energy level diagrams in various crystal

fields, CFSE, applications of CFT, JahnTeller distortion. Electronic spectra of transition metal complexes: spectroscopic term symbols, selection rules, Orgel and Tanabe-Sugano diagrams, nephelauxetic effect and Racah parameter, charge-transfer spectra. Magnetic properties of transition metal complexes. Ray-Dutt and Bailar twists, Reaction mechanisms: kinetic and thermodynamic stability, substitution and redox reactions. Metal-metal multiple bond.

- **ORGANOMETALLICS:** 18-Electron rule; metal-alkyl, metal-carbonyl, metal-olefin and metal- carbene complexes and metallocenes. Fluxionality in organometallic complexes. Types of organometallic reactions. Homogeneous catalysis - Hydrogenation, hydroformylation, acetic acid synthesis, metathesis and olefin oxidation. Heterogeneous catalysis - Fischer- Tropsch reaction, Ziegler-Natta polymerization.
- **INSTRUMENTAL METHODS OF ANALYSIS:** UV-visible, fluorescence and FTIR spectro-photometry, NMR and ESR spectroscopy, mass spectrometry, atomic absorption spectroscopy, Mössbauer spectroscopy (Fe and Sn) and X-ray crystallography. Chromatography including GC and HPLC. Electro analytical methods- polarography, cyclic voltammetry, ion-selective electrodes. Thermo analytical methods.

III. ORGANIC CHEMISTRY

- **REACTION MECHANISMS:** Basic mechanistic concepts – kinetic versus thermodynamic control, Hammond’s postulate and Curtin-Hammett principle. Methods of determining reaction mechanisms through kinetics, identification of products, intermediates and isotopic labelling. Linear free-energy relationship – Hammett and Taft equations. Nucleophilic and electrophilic substitution reactions (both aromatic and aliphatic). Addition reactions to carbon-carbon and carbon-heteroatom (N and O) multiple bonds. Elimination reactions. Reactive intermediates – carbocations, carbanions, carbenes, nitrenes, arynes and free radicals. Molecular rearrangements.
- **BIOMOLECULES:** Structure, properties and reactions of mono, di & poly saccharides, physicochemical properties of amino acids, chemical synthesis of peptides, chemical structure determination of peptides and proteins, structural features of proteins, nucleic acids, lipids, steroids, terpenoids, carotenoids, and alkaloids.